

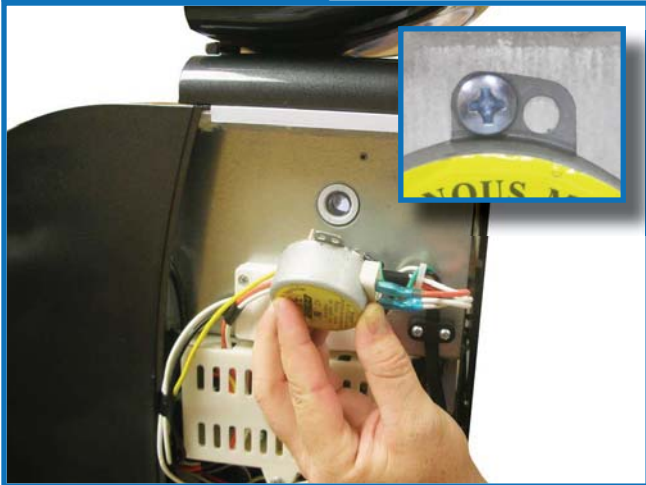


Technical Bulletin IMA-0013

Water Box Replacement

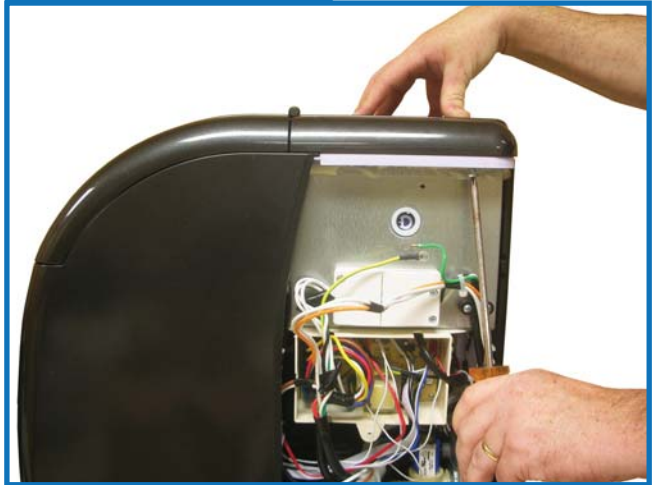


STEP 1



Remove Both Side Panels from the Ice Maker and Remove Motor housing. NOTE: When installing new motor be sure the motor shaft lines up with the water box stem. You may need to turn the shaft with pliers to line it up. Also, the motor screws go into the first hole on both tabs of the motor housing.

STEP 2



Remove 4 Lid Screws located underneath the white plastic lip above the hole for the motor housing. Do the same on the opposite side.

STEP 3



Remove the screws from the Freezing Coil bracket.

STEP 4



GENTLY Lift up on the freezing coil and remove the water box from switch activation tab on the left by lifting up on the bottom of the water box.



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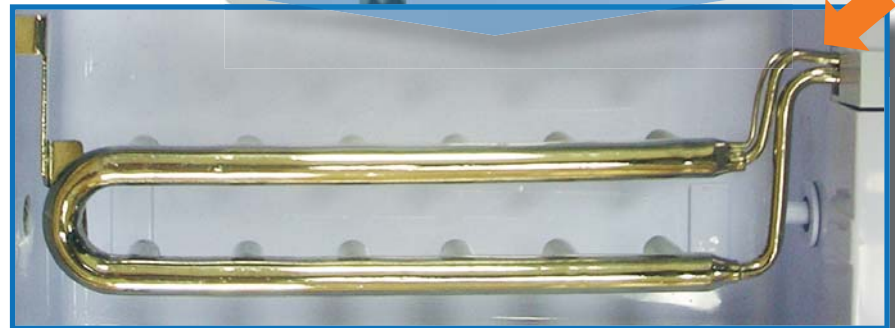


STEP 5



Install new water box. Right side in first and follow steps in reverse order.

NOTICE: Pull gently on the freezing coil. Be sure not to bend it as it will cause damage to the coil and possibly rupture the heating line.



IMPORTANT:

- 1. When installing new Water Box, make sure left side of water Box is positioned over Switch Activation Tab.**
- 2. Make sure shovel Spade is in correct position before turning on Ice Maker.**

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